

This document is intended to provide guidelines for the proper specification and application of Acrymax Coating Systems and Acrymax materials as furnished by Acrymax Technologies Inc. These guidelines are not project specific and should be modified as required to meet the needs of particular projects. It is the responsibility of the owner, specifier, and/or applicator to ensure that these guidelines, if used, are consistent with the requirements of the project

Guideline Specification
ACRYMAX ARS-1-SP50XT
Reinforced Elastomeric Membrane System for Single-ply Roof Membranes
075600 Fluid-Applied Roofing

PART 1 – GENERAL

1.01 SUMMARY

- A. Provide labor and materials necessary to install a fluid applied fully reinforced elastomeric composite roof membrane system.
- B. Section(s) related to this section may include:
 - 1. Membrane Roofing - Division 07 – Section 075000
 - 2. Flashing and Sheet Metal Division 07 - Section 076000
 - 3. Joint Protection Division 07 - Section 079000
 - 4. Painting and Coating Division 09 - Section 099000

1.02 REFERENCES

- A. American Society for Testing and Materials (ASTM) Annual Book of ASTM Standards.
 - 1. D 6083 Standard Specification for Liquid Applied Acrylic Coating Used in Roofing.
 - 2. Volume 04.04 Roofing and Waterproofing
 - 3. Volume 06.01 Paint- Tests for Chemical, Physical, and Optical Properties; Appearance.
- B. National Roofing Contractors Association (NRCA)
 - 1. Roofing and Waterproofing Manual (Current Edition)

1.03 SYSTEM DESCRIPTION

- A. The ARS-1-SP50XT System is a fully reinforced composite membrane system designed for recovery of single-ply membranes including EPDM, Hypalon, PVC, and other acceptable substrates. This system provides a 50 mil membrane. Coatings to be used in the membrane system shall meet or exceed all requirements listed in ASTM D-6083 Standard Specification for Liquid Applied Acrylic Coatings Used in Roofing.

1.04 SUBMITTALS

- A. Submit Acrymax product data sheets and installation instructions.
- B. Verify field measurements and submit materials list, including quantities to be used to achieve specified membrane thickness.
- C. Submit 2 year applicator warranty against leaks caused by defects in workmanship. Warranty shall be signed by an authorized representative of the applicator.
- D. Submit sample copy of Acrymax warranty.
- E. Submit *Acrymax Application for Warranty Form* indicating acceptance of project for warranty by authorized representative of Acrymax.
- F. Submit Material Safety Data Sheets (MSDS) for all coating products to be used.
- G. Submit manufacturers standard color chart, or if special colors, prepare and submit representative samples of each color specified.
- H. Submit copy of Approved Applicator Certificate and/or letter indicating applicator approval issued by manufacturer of coating system.
- I. Submit applicator's completed project reference list.

1.05 QUALITY ASSURANCE

- A. Applicator Qualifications: Applicator shall have proven experience in the installation of work similar to that required for this project.
 - 1. Manufacturer's certification of applicator approval required for warranty.
- B. Manufacturer Qualifications: The manufacturer shall have manufactured elastomeric coatings for a minimum of 20 years and shall provide reference list of successful applications.
- C. All details must be installed in conformance with Acrymax Technologies specifications and detail drawings. For conditions not addressed by Acrymax Technologies or these specifications, the reference guides for application and detailing shall be the National Roof Contractors Association - Roofing & Waterproofing Manual - Current Edition.
- D. Inspections by an authorized representative of Acrymax may be required for warranty. Inspection shall not replace the normal responsibilities of the contracting parties. Request for inspections, must be forwarded, along with a roof plan, to Acrymax Technologies prior to start of the project.
- E. Provide all primers, coatings, fabric and accessories as manufactured and/or approved in writing by Acrymax Technologies.
- F. *Acrymax Applicators Daily Log* providing project information and describing weather conditions at times of application of system must be kept by project foreman. This log shall be forwarded to Acrymax upon completion of application.

1.06 DELIVERY, STORAGE AND HANDLING

- A. Furnish Acrymax Coating system materials and component accessories in manufacturer's original containers clearly indicating the Acrymax label and other identifying information including batch number and manufacturing date.
- B. Store materials in a dry location, protected until installation in accordance with Acrymax instructions.
- C. Protect materials against freezing. Store materials between 40°F and 100°F. Protect from extreme heat. Do not store in direct sunlight.

1.07 PROJECT CONDITIONS

- A. Substrate: Prior to starting coating system installation work, complete all work necessary to provide suitable surface for application of the Acrymax system. Substrate shall be smooth, dry, and free of debris. Wet insulation must be removed and replaced or addressed with other measures as required. Moisture surveys shall be completed as required.
- B. The material requirements specified herein are for typical conditions. The number of gallons required may need to be increased to account for uneven application, applicator inefficiencies, surface texture, or other conditions. In all events minimum dry film thickness must be achieved.
- C. Install drains or take other corrective action to correct or prevent excess ponding water.

1.08 ENVIRONMENTAL CONDITIONS

- A. It is the responsibility of the applicator to determine if present and forecast weather conditions are acceptable for application of Acrymax coatings.
- B. Do not apply Acrymax coatings when rain, fog, snow, or freezing temperatures are possible within 24 hours or before coating can dry.
- C. Do not apply coatings when the temperature of surfaces to be coated and/or surrounding air temperatures are less than 50°F.
- D. During extremely hot conditions do not apply coatings, or apply coatings in thinner applications to prevent blistering. Additional coats will be required to achieve specified dry film thickness.
- E. Do not apply Acrymax coatings when temperatures are within 5°F of the dew point or when dew point can be reached before the coatings have sufficiently dried or cured. Special consideration must be given during spring and autumn when rapid temperature changes near sunset can occur. Shortened workdays may be required.
- F. Allow wet surfaces to dry thoroughly and to attain temperature and conditions specified before proceeding with or continuing coating operation.
- G. Wind conditions and the potential for overspray must be considered during application of coatings to avoid damage to adjacent surfaces or completed work.

1.09 SAFETY REQUIREMENTS

- A. Users must familiarize themselves with appropriate Material Safety Data Sheets (MSDS). MSDS must be kept and made available at all worksites where materials are being used.
- B. Materials shall be applied in accordance with all applicable local, state, and federal regulations.
- C. A respirator should be used when spraying Acrymax coatings to protect applicators from overspray particles.
- D. When applying reflective white or light color coatings to a roof, sunglasses should be used to protect eyes from glare.
- E. Handle on pails should not be used to hoist pail from ground to roof.
- F. Translucent light panels should be clearly marked and safely protected from foot traffic.
- G. All work shall be performed in conformance with the safety procedures outlined in the current FALL PROTECTION GUIDE as published by the Occupational Safety and Health Administration (OSHA).
- H. If hazardous materials such as lead paint or asbestos are encountered notify appropriate personnel and comply with all applicable local, state, and federal regulations.

1.10 WORK SEQUENCE

- A. Sequence of installation is at the Applicator's discretion providing it does not disrupt operations or activities of the occupants of the building.
- B. Schedule and execute work to prevent leaking.

1.11 WARRANTY

- A. Warranty shall be material warranty only unless specified otherwise.
(Consult with Acrymax about specific Acrymax warranty requirements and conditions. System warranties require pre-approval from Acrymax.)
- B. Furnish applicator warranty with minimum 2 year coverage. The occurrence of leaks caused by defects in workmanship during the covered period will be remedied at no cost to the building owner according to provisions of the applicator warranty.

PART 2 - PRODUCTS

2.01 FLUID APPLIED PARTIALLY REINFORCED MEMBRANE SYSTEM

- A. Manufacturer: Acrymax Technologies Inc. 221 Brooke Street
 - 1. 221 Brooke Street; Media, PA 19063; Telephone (610) 566-7470,; FAX (610) 891-0834; email info@acrymax.com; website <http://www.acrymax.com>
- B. Substitutions: Substitutions if allowed must be approved by specifier before submission of bids.

2.02 MATERIALS

- A. Acrymax ARS-1-SP50XT System shall include but not be limited to:
 - 1. AF-130BC Basecoat Elastomeric Coating
 - 2. AF-130XT High Strength Elastomeric Coating
 - 3. PR-101 Wash Primer
 - 4. Poly-1 Reinforcement Fabric
- B. Acrymax Minimum Material Properties
 - 1. Elastomeric Coatings - Elastomeric coatings shall be water-dispersed 100% acrylic elastomeric coatings. Materials shall exhibit the following properties:

a. Liquid Coating Property Requirements

	AF-130BC	AF-130XT	ASTM
Weight Per Gallon	12.1 +/- .3 lbs	11.1 +/- .3 lbs	D1475
Solids by Weight	66.9 +/- 2.0	64.0 +/- 2.0	D1644
Solids by Volume	50.8 +/- .5	51.0 +/- .5	D2697
Viscosity	95 – 115 kU	95- 110 kU	D562

b. Cured Film Typical Physical Properties

	AF-130BC	AF-130XT	ASTM
Low Temp. Flexibility	Pass @ -15° F	pass @ -30° F	D522
Elongation at break @74° F	245%	460%	D2370
Elongation at break @0° F	130%	100%	D2370
Tensile strength at break @74° F	240 psi	670 psi	D2370
Tensile strength at break @0° F	660 psi	2100 psi	D2370
Permeance	<20 perms	<20 perms	D1653
Accelerated weathering	No effect	No effect	D4798
Fungi Resistance	Zero rating	Zero rating	G21

AF-130XT shall also pass Rain Permeability Test ETP-1375, Mil-Std 810E Method 506.3, Process III

2. Reinforcement Fabric – Stitchbonded polyester for use in cold fluid applied roof membranes that shall provide high strength and good elongation.

a. Poly-1 Fabric (Average typical properties)

	Average	ASTM Standard
Tensile strength	57.1	D-1682
Elongation	61.65%	D-1682

2.03 APPLICATION EQUIPMENT

- A. Acrymax coatings shall be applied by brush, roller, or spray. When applied by spray it is recommended that airless spray be used. Application by roller or brush may require additional coats, but material requirements will generally remain the same. In all cases, the specified minimum membrane thickness must be achieved.

2.04 RELATED MATERIALS

- A. Sealant
 1. Polyurethane
 2. Acrylic
- B. Polyurethane Foam
 1. Expanding polyurethane foam of a type suitable for roofing applications.

PART 3 - EXECUTION

3.01 MANUFACTURERS INSTRUCTIONS

- A. Compliance: Comply with manufacturer’s product data, technical bulletins, recommendations, MSDS, and installation instructions.

3.02 EXAMINATION

- A. Examine the substrate, flashing conditions, penetrations, equipment supports, curbs, adjoining construction and the conditions under which the work is to be installed. Do not proceed until all unsatisfactory conditions have been corrected and substrate is acceptable. Applicator shall be responsible for providing a proper substrate to receive the Acrymax coating system.
- B. Verify that all roof drains are clear and in working condition.
- C. Verify that all air intake equipment and air conditioning units are closed or protected during application of coatings.

3.03 PREPARATION

- A. Surfaces to be coated must be sound and free of any contaminants that would interfere with proper adhesion of coatings. Powerwashing at minimum 2500 psi is required. Powerbrooming or other suitable methods should also be used as necessary.
- B. Substrate: Prior to starting coating system installation work, complete all substrate corrective actions required, including, but not limited to; removal of obsolete roof top equipment or roof penetrations, replacement or repair of damaged roof decking, replacement of loose fasteners, removal and replacement of wet insulation, or completion of any other repairs necessary to provide a sound substrate. Substrate shall be smooth, dry, and free of debris.

3.04 INSTALLATION

- A. Following inspection and acceptance of substrate condition, install the ARS-1-SP50XT Roof Membrane System using minimum coverage's indicated in the manufacturer's guidelines. Adherence to guidelines will yield an average membrane thickness of 50 mils dry film thickness (dft) and a minimum thickness of 47 mils.
- B. **Wash-Primer** – EPDM membranes must be thoroughly washed and cleaned using PR-101 Wash-Primer according to product instructions. Other membranes must be thoroughly prepared by power washing using appropriate cleanser.
- C. **Basecoat & Reinforcement** - Apply reinforcement fabric and basecoat to field of roof:
 - 1. Apply tack coat of AF-130BC Basecoat at minimum rate of 1.5 gallons per 100 square feet to surface. Immediately embed POLY-1 Polyester Reinforcement into wet coating allowing fabric to contour to roof surface. Care must be taken to avoid air pockets, wrinkles, “fishmouths”, or gaps. Extra care must be taken to ensure that fabric edges are completely saturated and fully adhered. Roller, brush, or soft broom shall be used to insure that Poly-1 is fully embedded into wet coating.
 - 2. After embedding POLY-1 into wet coating apply a saturating coat of AF-130BC, at a minimum rate of 1.5 gallons per 100 sq. ft. making sure fabric is completely saturated and flush to the surface to which it has been applied.
 - 3. Total AF-130BC to embed and saturate reinforcing fabric shall be not less than 3 gallons per 100 square feet of reinforcement.
 - 4. Each successive run of fabric reinforcement shall be overlapped a minimum of 3”.
 - 5. Achieve a 25 mil base membrane thickness.
- D. **Flashings & Details** - Apply flashings at roof penetrations, transitions, perimeters and any other areas requiring reinforcement
 - 1. Apply heavy coat of AF-130BC to the area to be reinforced, and embed Poly-1 Reinforcement Fabric into wet coating. A soft brush should be used to insure fabric conforms to surface and is fully embedded into wet coating with no wrinkles, bridging, air pockets, gaps or “fishmouths”.
 - 2. Apply additional coating to the top of fabric taking care to completely saturate fabric and provide a weatherproof seal.
 - 3. Total AF-130BC to embed and saturate reinforcing fabric shall be not less than 3 gallons per 100 square feet of reinforcement.
- E. **1st Intermediate Coat** - Apply coat of AF-130XT to all previously reinforced areas at *minimum* application rate of 1.0 gallon of AF-130XT per 100 square feet. Apply in color that provides contrast to basecoat and 2nd intermediate coating.
- F. **2nd Intermediate Coat** - Apply coat of AF-130XT to entire surface previously coated at *minimum* application rate of 1.0 gallon per 100 square feet. Apply at right angles to previous coat in a “cross hatch” pattern. Apply in color that provides contrast to 1st intermediate and final finish coating.
- G. **Finish Coat** - Apply coat of AF-130XT to entire surface previously coated at *minimum* application rate of 1.0 gallon of AF-130XT per 100 square feet. Apply at right angles to previous coat in a “cross hatch” pattern. Apply in color that provides contrast to 2nd intermediate coating.
- H. Total average membrane thickness shall be 50 mils. Minimum thickness shall be 47 mils.
- I. If necessary apply additional AF-130XT, where required, to insure that specified membrane thickness is achieved. Applicator shall achieve proper membrane thickness according to specification.

J. Edges of coating application shall be done in an aesthetically acceptable manner.

3.05 FIELD QUALITY REQUIREMENTS

- A. At the start of the installation, periodically as work progresses, and upon final completion provide the services of an Acrymax technical representative at the job site as necessary.
- B. Verify final minimum film thickness as specified. If specified dry film thickness has not been achieved, application of additional coating will be required.
- C. Visually inspect critical areas of the roof including roof transitions, seams and penetrations and touch up with additional Acrymax coatings to insure complete and adequate coverage.
- D. Manufacturer reserves the right to perform post installation testing for conformance to specification. Any areas that do not meet the minimum standards for application of the ARS-1-SP50XT System as specified herein shall be corrected at the applicator's expense. Manufacturer's inspection shall not constitute acceptance of responsibility for any improper application of materials.

3.06 PROTECTION & CLEANING

- A. Surfaces not intended to receive the Acrymax system should be protected with temporary protection measures during application of the system. At end of project remove this temporary protection and if it has not been effective then all damaged or soiled surfaces must be cleaned, repaired, or replaced to the satisfaction of architect or building owner.
- B. Remove waste, surplus materials and debris resulting from application of the coating system.
- C. Protect completed membrane from damage. Schedule sequence of work so that traffic over new membrane is minimized. Institute required procedures for protection of completed membrane during installation of work by other trades throughout construction period. If damage occurs touch-up and restore damaged or defaced coated surfaces to make acceptable to the specifier, building owner, or manufacturer.

END OF SECTION