

ARS-2-SP20XT INSTALLATION GUIDE

PARTIALLY REINFORCED COATING SYSTEM

Single-Ply Roofs

1. DESCRIPTION

The Acrymax ARS-2-SP20XT Elastomeric Roof System is a partially reinforced fluid applied elastomeric roof system used for protection, maintenance and weatherproofing of existing single-ply roof membranes including EPDM, Hypalon, and other acceptable membranes. Roof penetrations, flashings, and other critical areas of the roof are reinforced and then the roof is covered with a high performance elastomeric coating system. The ARS-2-SP20XT System once applied provides the basis for a sustainable and easily maintainable system. The long-term cost benefits offered by this state-of-the-art technology include lower life cycle costs and energy savings. Acrymax coatings are VOC compliant waterborne materials that provide an environmentally responsible method for roofing and weatherproofing applications. Average membrane thickness of the ARS-2-SP20XT System is 20 mils on the un-reinforced areas and 45 mils on the reinforced areas.

2. MATERIALS

The materials used in the ARS-2-SP20XT system may include but not be limited to:

- PR-101 Wash-Primer
- AF-130BC Basecoat
- AF-130XT High-Strength Finish-coat
- Poly-1 Reinforcement Fabric
- Poly-6 Self Stick Reinforcement Tape

3. APPLICATION EQUIPMENT

Acrymax AF-130 roof coatings can be applied by brush, roller, or spray. Airless spray is the most efficient method of application where

proper conditions and expertise exist. Spray equipment should be capable of 2500 – 3000 psi with output of 2 - 2.5 gallons per minute. A “Reverse-a-Clean” tip with tip size .027 to .041. Application by roller or brush may require additional coats to achieve uniform membrane thickness, but material requirements will generally remain the same. Rollers should be medium or long nap. (3/4” recommended)

4. INSTALLATION

Installation of the ARS-2-SP20XT System is accomplished in five (5) basic steps:

- a. Preparation
- b. Repair
- c. Installation of reinforcement
- d. Application of coatings
- e. Inspection

(a) Preparation

Acrymax AF-130 coatings must have a clean surface to adhere to. Proper surface preparation is the key to successful applications. All dirt, debris, oils etc. must be removed by the most effective method possible. High-pressure water washing is the recommended method. Low pressure water washing with vigorous scrubbing can also be used if done effectively. EPDM roofs must be washed with PR-101 EPDM Wash-Primer as per product instructions. PR-101 is applied to the roof surface with low pressure spray, allowed to stand for 5-15 minutes, and then powerwashed off. On other single-ply roofs washing with PR-101 or water and a solution of TSP or a biodegradable substitute should be done. Powerwashing should be done at 2500 psi or greater. All residues from any cleaner

used must be thoroughly rinsed from the surface. When high-pressure water is used it should be done in a manner suitable to remove dirt and contaminants without damaging seams in the existing membrane or the substrate that is being cleaned. Care must also be taken to make sure that water does not intrude into the building or the existing roofing system.

A tape test should be used to determine acceptability of cleaned surface for coating application. This is done by applying masking tape to the surface to be coated, and then peeling off the tape. If the adhesive side of the tape shows contaminants that will interfere with the adhesion of the coatings, then further cleaning or use of a primer may be necessary.

(b) Repair

All necessary roof repairs must be done according to good construction practices. Acrymax coatings should not be applied over roofing, insulation, or related materials that are saturated with moisture. For applications over existing roof systems a complete inspection must be made, including core cuts and moisture detection scans where necessary, to determine if and where excess moisture exists. Any wet insulation must be replaced with new materials of equal thickness. Acrymax AF-130BC should be used with Poly-1 polyester reinforcement fabric in appropriate widths to repair and reinforce all defective areas in the existing roof surface. It is the applicators responsibility to insure a sound and suitable surface for application of the coating system.

(c) Installation of Reinforcement

Before application of roof coatings verify that the surface to be coated is cleaned and prepared properly. At any time during application of the Acrymax system if roof surface becomes contaminated with dirt, dust or other materials that will interfere with adhesion of the coatings then cleaning measures must be taken to restore the surface to a suitable condition.

All flashings, roof penetrations, transitions, and other detail areas requiring reinforcement should be completed with Poly-1 and Acrymax AF-130BC in the following manner:

1. Apply liberal coat of AF-130BC to area to be covered.
2. Immediately embed the appropriate width Poly-1 polyester fabric into this wet coat of AF-130BC. Apply without wrinkles, air pockets, or fishmouths. Poly-1 Fabric is available in 4", 6", 12", 18", and 40" widths.
3. Apply additional Acrymax AF-130BC to completely saturate fabric. Total AF-130BC used to embed and saturate Poly-1 should be 3 gallons per 100 square feet of reinforced area.

Estimated Acrymax AF-130BC per 100 linear feet required to apply Poly-1 Fabric Reinforcement on seams, penetrations, etc.:

Fabric Width	4"	6"	12"	18"	40"
Gallons	1.0	1.5	3.0	4.5	10.0

Note: The estimated material requirements are for coating materials that are required to apply the tack coat that is used to embed Poly-1 and for the saturating coat that is applied after reinforcement has been installed. Areas that are reinforced must be coated again with each subsequent application of coatings that are part of the system. Special attention should be given to insure complete and adequate coverage at these critical areas.

Alternative Reinforcement Method – Install appropriate width Poly-6 Self Stick Tape over the seam or other area to be reinforced, removing the plastic release liner gradually to prevent contamination of the adhesive prior to application. Rub or roll with pressure with hand or steel roller to activate bonding process.

(d) Application of Coatings

Apply Acrymax elastomeric roof coatings to produce monolithic roof membrane. Contrasting colors should be used for each coat. White is the suggested finish color for energy efficiency and reduced thermal stress on the roof. Dust must be blown off of surfaces to be coated with compressed air or blowers before application of coatings.

1. **Basecoat** - Apply 1st coat of elastomeric coating using Acrymax AF-130BC applied in

a uniform manner at the minimum application rate of 1.25 gallons per 100 square feet. Allow to dry.

2. **Finish Coat** - Apply 2nd coat of elastomeric coating using Acrymax AF-130XT applied in a uniform manner at the minimum application rate of 1.25 gallons per 100 square feet.

Notes: Each coat should be applied in a perpendicular direction to the previous coat. During application of the coating system special attention should be given to flashings and any other critical areas so as to build adequate membrane thickness. When applied by roller additional coats may be necessary to achieve uniform film thickness. Total material requirements will stay the same. All specified material must be applied and minimum membrane thickness achieved.

(e) Inspection

Inspect entire roof area and touch-up deficient areas with additional Acrymax AF-130XT as necessary to insure complete and uniform coverage. Special attention should be given to critical areas of roof such as flashings, repaired areas, roof penetrations, etc.

5. LIMITATIONS

These are general guidelines for application of the Acrymax ARS-2-SP20XT System. The material requirements may vary depending on the specific job requirements. If unusual conditions exist, contact Acrymax Technical Service at 610-566-7470. Acrymax Fluid Applied Elastomeric roofing systems must be applied to structurally sound substrates. All surfaces must be clean and dry before application of roofing. The suitability of Acrymax coatings or systems for an intended use shall be solely up to the user. Drying time and coverage are not guaranteed. Acrymax roofing systems must not be applied over wet insulation or related materials. Failure of the substrate does not constitute failure of the Acrymax coating or system. Acrymax systems are designed for use on well drained roofs; however, they are acceptable for use where poor drainage causes temporary ponding. Acrymax Coatings should not be applied when

rain or freezing temperatures are expected before coating is dry.

6. WARRANTY

Acrymax offers limited material warranties for the ARS-2-SP20XT System when all materials are used in strict accordance with all of Acrymax's written requirements and recommendations and required dry film thicknesses are achieved. Acrymax's sole responsibility under this limited material warranty is for defective material and Acrymax's obligation shall not exceed the purchase price of the Acrymax materials used or part thereof proven to be defective. Submittal of required documentation is required for warranty. Consult Acrymax for details. This warranty gives specific legal rights and you may have other legal rights that vary from state to state. No statement by anyone may supersede this limited material warranty, except when done in writing by Acrymax's Technical Service Office in Media, PA. Specific jobs that meet certain requirements, are pre-approved by Acrymax, and are applied by an Acrymax approved applicator may qualify for system warranties covering labor and material. (Consult Acrymax)

INSTALLATION NOTES:

1. Acrymax coatings are waterborne. Consequently application of these materials must not be done when rain or other conditions such as fog or heavy dew are possible before coating can dry sufficiently to be resistant to these occurrences. Drying time is affected by numerous factors including temperature, direct sunlight, relative humidity, air movement, thickness and color of applied coating, etc... Under proper conditions dry times for coatings will be from 2 to 4 hours, but under adverse conditions dry times can range to 12 hours or more. Application should not be done when temperatures are below 45°F or expected to drop below freezing before coating is dry. Special attention should be given to the dew point temperature because when this temperature is reached and dew forms the drying process of the coatings will cease.
2. Coatings should be allowed to dry thoroughly between coats. *Minimum* dry time between coats is 4 hours.

3. During extremely hot conditions do not apply coatings, or apply coatings in thinner applications to prevent blistering. Additional coats will be required to achieve specified dry film thickness.
4. The material requirements specified herein are for typical conditions. The number of gallons required may need to be increased to account for uneven application, applicator inefficiencies, surface texture, or other conditions. In all cases minimum dry film thickness must be achieved.
5. Surfaces must always be clean before application of AF-130 Coatings. Care must be taken to insure that on-site manufacturing emissions or extended time intervals after original cleaning do not interfere with any stage of the coating applications. If either condition occurs then cleaning may be required again.
6. Adequate coating thickness is essential to performance. If the applicator is unfamiliar in gauging application rates, we suggest that a controllable area be measured and the specified material be applied. In all cases all minimum specified material must be applied and proper minimum dry film thicknesses must be achieved. Care must be taken to insure that all areas completed including all flashings, roof penetrations, etc. are coated sufficiently to insure a watertight seal.
7. Consult ACRYMAX TECHNOLOGIES if any deviations from published specifications are considered. Unapproved deviations from installation guidelines and specified material requirements may seriously affect the coating system performance, and shall be undertaken at the specifier's, applicator's or building owner's own risk.
8. Applicator must comply with all applicable local, state, and federal regulations if lead based paint or other hazardous materials are encountered.
9. Roofing is hazardous work and coatings are very slippery when wet. Comply with fall protection rules and regulations.

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