



Flexible Coatings ♦ Engineered Solutions

PC-125

DTM Acrylic Primer

Description

PC-125 is a DTM (Direct to Metal) waterborne acrylic primer. Contains a corrosion inhibiting pigment (no toxic compounds such as chromium or lead) Provides long-term corrosion protection with service life equal to or exceeding conventional alkyd coatings.

Colors: PC-125 is available in standard gray color. Custom colors are also available but are subject to minimum order size and additional charges may apply.

Features

- Unique self crosslinking technology
- Waterborne
- Low VOC
- Includes Flash Rust Inhibitors
- Non toxic rust inhibitive pigments

Benefits

- Exceptional adhesion
- Long-term corrosion protection.
- No flash rusting.
- Rapid dry and development of properties.
- Easily applied by spray, brush, or roller.
- Waterborne coatings are safer for applicators to apply and much less disruptive to the building occupants where they are used.

Recommended Uses

PC-125 is formulated for use as a DTM primer. It offers superior rust-inhibitive properties and exceptional adhesion to metal substrates. It is used as a bonding primer for Acrymax Fluoropolymer coatings and as a rust-inhibitive primer for other Acrymax Coating Systems.

Installation

Preparation: All surfaces to be coated must be clean and free of any contaminants that can compromise adhesion. Corrosion, if present, must be properly treated. Loose coatings must be removed. Any coating that is to be overcoated must be in an acceptable condition for overcoating. SSPC offers metal preparation standards that provide guidance on acceptable preparation of surfaces to be coated.

Application: PC-125 is best applied by airless spray. When applied by brush or roller additional coats may be required to achieve required dry film thickness. Do not thin or dilute coating.

Number of Coats:

One coat is usually acceptable when PC-125 is applied in a manner that meets dry film requirements and provides a uniform, pinhole free, and continuous coating over the coated surface. Additional coats are required if specified minimum dry film thickness is not achieved or if defects in the applied coating are observed.

Coverage:

Sq. Ft./Gallon	Wet Mils	DFT Mils
200	8.0	2.9
250	6.4	2.4
300	5.4	2.0

PC-125 should be applied to achieve a dry film thickness (dft) of 2.4 to 3 mils. Material requirements will vary depending on the texture of the surface to be coated.

Drying Time: Drying time will vary depending on temperature, direct sunlight, air movement, relative humidity, dew point, and color of coating. A minimum of 6 hours between coats is recommended.

Application Conditions Apply coatings only under proper conditions. Do not apply coatings until air temperatures and surfaces to be coated reach 55°F. Do not apply when ambient temperature is within 5° of the dewpoint or when rain, fog, or freezing temperatures are possible within 24 hours. Coatings should not be applied in times of extreme heat or other adverse weather conditions.

Technical Data

Wet Coating

Solids by volume (%)	36.7 +/- 2.0	ASTM D-5201
Solids by weight (%)	47.7 +/- 2.0	ASTM D-2369
Density (lbs. / gal.)	10.1 +/- 0.2	ASTM D-1475
Viscosity	80-100 Ku	ASTM D-562
VOC	<200 g/l	

Dry Coating

Dry Film Thickness	2.5 to 3 mils recommended
Colors:	Standard gray color. Custom colors are available

Suggested Application Equipment:

Airless Spray: Minimum 1 gallon per minute output and 2200 psi pressure. Reversible, self-cleaning tip with orifice size of .015" to .021" Brush or Roller: Premium quality brushes and rollers should be used. ¼" to ½" nap rollers.

Limitations

Successful coatings projects require the *selection of an appropriate coating systems for the intended use*, effective and thorough preparation of the surfaces to be coated, and proper *application* of the coating system. Coatings should only be applied to sound and properly prepared surfaces and under proper conditions. Adhere to all applicable federal, state, or local regulations associated with coatings to be used and any preparation and application methods that will be utilized.

Technical Services

For technical assistance, contact Acrymax at 800-553-0523 or via e-mail info@acrymax.com *Safety Data Sheet*

Warranty

Since Acrymax does not control the application of its products, or the condition of the surfaces to which they are applied; Acrymax's liability if any will under no circumstances exceed replacement of the product proven defective. Acrymax limited material warranty is available when all materials are used in strict accordance with all of Acrymax's requirements and recommendations. Acrymax's sole responsibility under this limited material warranty is for defective material and Acrymax's only obligation shall be to either replace or refund the purchase price of the materials or part thereof proven to be defective. No statement by anyone may supersede this limited material warranty, except when done in writing by Acrymax's Technical Service Office in Media, PA.

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